

This specification describes articles of the material group

Wooden boat poplar wood

Material description

As first step the tree trunks go into boiling water. Then the trunks are getting decorticated. The next step is to cut the trunk in thin layers, which will be punched and steamed. After this, the wood will be pressed in the needed shape, glued and splints will be removed. There is no additional surface treatment or coating of the wood.

Product description

Article number	Description	Dimensions (mm)
22076	Wooden boat	80
22077	Wooden boat	110
22078	Wooden boat	170
22079	Wooden boat	245
22080	Wooden boat	220

Material / composition

Popular wood
FSC® certified goods are shown on the invoice
Glue

Storage

Storage temperature: ambient
Relative humidity: dry
Storage conditions: keep away from direct sunlight

PRODUCT-SPECIFICATION_01527/e

DECLARATION OF COMPLIANCE



Types of food which should **NOT** come into contact with the material:

- liquid food

Regulations

These articles meet the following regulations:

- Regulation (EC) No 2023/2006** on good manufacturing practice for materials and articles intended to come into contact with food
- Regulation (EC) No 1935/2004** on materials and articles intended to come into contact with food

For wood products, there is no single measure for the evaluation as a food contact material. In the absence of specific regulations, the following tests were carried out:

Glue

A screening was carried out on a comparable article with the same glue and a different type of wood.

Test conditions: 3d, 40°C + 2h, 70°C

Result: The limit values are observed. Test report SQTS 2018L38934

Sensory testing

The articles were examined sensory.

Test conditions: 2h, 70°C, biscuit crumbs

Both odour and taste of the test food were evaluated.

Under normal or foreseeable conditions of use, they do not affect the organoleptic properties of the food.

Formaldehyde

The test was carried out on nature poplar wood.

In accordance with German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 and 31 with amendments, to determine specific migration of formaldehyde. Test conditions: 2h, 70°C

Result: The limit values are observed. Test report SGS QDAFF160809128-5

PCP (Pentachlorophenol)

The test was carried out on nature poplar wood.

In accordance with German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 and 31 with amendments, to determine pentachlorophenol (PCP).

Result: Not detected. Test report SGS QDAFF160809128-5

PRODUCT-SPECIFICATION_01527/e DECLARATION OF COMPLIANCE



Production site: China

Customs duty number: 4419.9000

Reclamation

Deliveries, which differ from the listed specifications, will be withdrawn and replaced after review.

Created by: STOL Date: 08.07.2020	Released by: MEI Andreas Meier (Head of Purchasing) 	Version: 1
--	---	-------------------

PACOVIS AG